

Table of Contents

Chapter 1 : Introduction	1
1-1 Overview of Japan	1
1-1-1 Topography	1
1-1-2 Climate	1
1-1-3 Population	3
1-1-4 Economy	3
1-2 History and current status of roads in Japan	5
1-2-1 Road developments in Japan	5
1-2-2 Road classification and administration	7
1-2-3 Traffic volume	8
1-2-4 Expenditures for road works	9
1-3 Road pavement	10
1-3-1 History of road pavement	10
1-3-2 General issue	13
References	14
Chapter 2 : Structure and design	15
2-1 Structural design	15
2-1-1 Overview	15
2-1-2 Structure of pavement	16
2-1-2-1 Overview	16
2-1-2-2 Subgrade	16
2-1-2-3 Base course	17
2-1-2-4 Binder course	19
2-1-2-5 Surface course	19
2-1-3 Design methods	19
2-1-3-1 Overview	19
2-1-3-2 Structural design conditions	20
2-1-3-3 Frost blanket	25
2-1-3-4 Design of pavement thickness	26
2-1-3-5 Selecting a pavement structure	26
2-1-3-6 Examples of structural design	30
2-1-4 Design of drainage facilities	31
2-1-4-1 Overview	31
2-1-4-2 Surface drainage	32
2-1-4-3 Subsurface drainage	32

2-1-4-4 Slope drainage	32
2-1-4-5 Drainage during construction	33
2-2 Structural design of asphalt pavement for light traffic	33
2-2-1 Overview	33
2-2-2 The structure of pavement	33
2-2-2-1 Overview	33
2-2-2-2 Subgrade	33
2-2-2-3 Base course	34
2-2-2-4 Surface course	35
2-2-3 Design method	35
2-2-3-1 Overview	35
2-2-3-2 Design CBR	35
2-2-3-3 Frost penetration depth	35
2-2-3-4 Design of each pavement thickness	36
2-2-3-5 Thickness of each pavement course	36
2-2-4 Drainage	37

Chapter 3 : Materials	38
3-1 Overview	38
3-2 Bituminous materials	39
3-2-1 Overview	39
3-2-2 Pavement petroleum asphalt	39
3-2-3 Petroleum asphalt emulsion	40
3-2-4 Cut-back asphalt	42
3-2-5 Modified asphalt	43
3-3 Aggregates	46
3-3-1 Overview	46
3-3-2 Crushed stone	46
3-3-3 Crushed gravel	48
3-3-4 Gravel	48
3-3-5 Sand	49
3-3-6 Fillers	49
3-3-7 Steel slag	51
3-3-8 Special aggregates	53
3-3-9 Recycled aggregates	54
3-4 Stabilization additives	54
3-4-1 Overview	54
3-4-2 Cement	54
3-4-3 Lime	55
3-4-4 Bituminous materials	56

3-5 Resin-based binding materials	56
3-5-1 Petroleum-resin-based binding materials	56
3-5-2 Epoxy resin	56
3-5-3 Acrylic resin	56
3-5-4 Urethane resin	57
3-6 Base course materials	57
3-6-1 Overview	57
3-6-2 Granular base course materials	57
3-6-3 Stabilized base course materials	60
3-7 Other materials	61
3-7-1 Antistripping agents	61
3-7-2 Reinforced fiber materials	61
3-7-3 Medium temperature admixtures	61
3-7-4 Other additives	62
3-7-5 Waterproofing materials	62
3-7-6 Other base course materials	62

Chapter 4 : Construction equipment 63

4-1 Overview	63
4-2 Construction equipment	63
4-2-1 Overview	63
4-2-2 Mixed-in-place equipment	64
4-2-3 Excavating and loading equipment and forming equipment	64
4-2-4 Spraying equipment	64
4-2-5 Spreading equipment	64
4-2-6 Compacting equipment	65
4-3 Construction equipment for asphalt pavement	65
4-3-1 Overview	65
4-3-2 Spraying equipment	65
4-3-3 Spreading equipment	66
4-3-4 Compacting equipment	67

Chapter 5 : Construction 68

5-1 Overview	68
5-2 Construction plan	68
5-2-1 Drafting a construction plan	68
5-2-2 Plan items	69
5-2-3 Ensuring safety and environmental preservation	71
5-2-4 Considerations for the construction base	74
5-3 Construction of subgrade	75

5-3-1 Overview	75
5-3-2 General subgrades	75
5-3-3 Soft Subgrade	76
5-3-3-1 Overview	76
5-3-3-2 Embankment with good quality soil	76
5-3-3-3 Soil replacement method	76
5-3-3-4 Stabilization method	77
5-3-3-5 Sandwich method	80
5-3-3-6 Filter course	80
5-3-3-7 Anti-frost layer	81
5-4 Construction of sub-base course	81
5-4-1 Overview	81
5-4-1-1 Materials	82
5-4-1-2 Characteristics of each construction method	82
5-4-2 Construction with granular materials	84
5-4-3 Construction of cement and lime stabilized base courses	84
5-4-3-1 Mix design	84
5-4-3-2 Construction	86
5-5 Construction of base course	86
5-5-1 Overview	86
5-5-1-1 Materials	87
5-5-1-2 Characteristics of each construction method	88
5-5-2 Construction of mechanical stabilization	90
5-5-2-1 Mixing and spreading	90
5-5-2-2 Compaction	91
5-5-3 Construction of hot mix bituminous stabilized base course	91
5-5-3-1 Materials	91
5-5-3-2 Mix design	92
5-5-3-3 Construction	92
5-5-4 Construction of cold mix bituminous stabilized base course	93
5-5-4-1 Materials	93
5-5-4-2 Mix design	94
5-5-4-3 Construction	94
5-5-5 Construction of cement and lime stabilized base course	97
5-5-5-1 Materials	97
5-5-5-2 Mix design	97
5-5-5-3 Construction	97
5-5-6 Penetration method	98
5-5-6-1 Materials	98
5-5-6-2 Design example	99

5-5-6-3 Construction	99
5-5-7 Macadam method	99
5-5-7-1 Materials and quantity to be used	100
5-5-7-2 Construction	100
5-5-8 Crusher-run method	101
5-5-8-1 Material	101
5-5-8-2 Construction	101
5-5-9 Construction of cement-bituminous stabilized base course	101
5-5-9-1 Mix design	101
5-5-9-2 Construction	102
5-5-10 Prime coat	102
5-5-10-1 Purpose of prime coat	102
5-5-10-2 Used material and standard amount	102
5-5-10-3 Key points of consideration during construction	102
5-6 Construction of surface and binder courses	102
5-6-1 Overview	102
5-6-2 Bituminous mixtures by the hot mixing method	103
5-6-2-1 Overview	103
5-6-2-2 Types of asphalt mixtures	103
5-6-2-3 Mix design	105
5-6-2-4 Mixing and transportation	116
5-6-2-5 Paving	117
5-6-3 Bituminous mixture by the cold mixing method	123
5-6-3-1 Overview	123
5-6-3-2 Materials	123
5-6-3-3 Mix design	123
5-6-3-4 Mixing	124
5-6-3-5 Paving	125
5-6-4 Penetration macadam method	125
5-6-4-1 Overview	125
5-6-4-2 Selection of material	126
5-6-4-3 Standard proportions of materials (Example of design)	127
5-6-4-4 Construction	129
5-6-5 Surface dressing	131
5-6-5-1 Overview	131
5-6-5-2 Selection of materials	131
5-6-5-3 Standard proportions of material (Example of design)	132
5-6-5-4 Construction	133

Chapter 6 : Construction management and inspection	134
6-1 Overview	134
6-2 Concepts of management	134
6-2-1 Overview	134
6-2-2 How to perform management	136
6-3 Trial batch test	138
6-3-1 Purposes of trial batch test	138
6-3-2 Trial batch test on materials	138
6-3-3 Checking pavement equipment, etc.	141
6-3-4 Trial construction	142
6-3-5 Checking the results of a trial batch test	143
6-3-6 Establishing work standards	143
6-4 Control of finished work quality	143
6-4-1 Overview	143
6-4-2 Control items of finished work quality	144
6-5 Quality control	144
6-5-1 Overview	144
6-5-2 Means of quality control	145
6-5-3 Quality control in very small-scale construction	147
6-5-4 Considerations for quality control in each type of construction	148
6-6 Safety management and environmental measures	149
6-6-1 Overview	149
6-6-2 Safety management	149
6-6-3 Environmental measures	150
6-7 Inspection	150
6-7-1 Overview	150
6-7-2 How to inspect finished work quality and construction quality	151
6-7-3 Implementation items and methods of inspection on finished work quality	152
6-7-4 Implementation items and methods of quality inspection	155
6-7-5 Using control data	157
Chapter 7 : Pavement for specific locations	159
7-1 Overview	159
7-2 Pavement for pedestrian walkways	159
7-2-1 Overview	159
7-2-2 Selection of pavement	159
7-2-3 Pavement structure for general portions	160
7-2-3-1 Subgrade	160
7-2-3-2 Base course	161
7-2-3-3 Surface layer	161

7-2-4 Pavement structure	161
7-2-4-1 Asphalt mixture pavement	161
7-2-4-2 Concrete plate pavement	162
7-2-4-3 Interlocking block pavement	162
7-2-4-4 Decorative materials such as tiles	163
7-2-4-5 Resin spray pavement	163
7-2-5 Sidewalk pavement of bridges and footbridge	163
7-2-5-1 Pavement for sidewalk on bridge	163
7-2-5-2 Pavement of footbridge	164
7-2-6 Others	164
7-3 Bridge deck pavement	165
7-3-1 Overview	165
7-3-2 Pavement structure	165
7-3-3 Drainage	166
7-3-4 Surface treatment of bridge deck	167
7-3-5 Adhesive layer	168
7-3-6 Waterproof layer	168
7-3-7 Tack coat	168
7-3-8 Joint	169
7-4 Pavement in tunnel	169
7-4-1 Overview	169
7-4-2 Selection of pavement	169
7-4-3 Pavement structure	170
7-5 Pavement on rock bed	170
7-5-1 Overview	170
7-5-2 Pavement structure	170
Chapter 8 : Pavement with special functions and structure	172
8-1 Overview	172
8-2 Semi-flexible pavement	172
8-2-1 Overview	172
8-2-2 Materials and proportions	172
8-2-3 Construction	174
8-3 Guss asphalt	175
8-3-1 Overview	175
8-3-2 Materials	175
8-3-3 Proportions	176
8-3-4 Construction	177
8-4 Porous asphalt pavement	178
8-4-1 Overview	178

8-4-2 Pavement structure	179
8-4-3 Materials	180
8-4-4 Proportions	180
8-4-5 Construction	181
APPENDIX : Pavement recycling methods	185
1 Overview	185
2 Plant Recycling method	185
2-1 Overview	185
2-2 Materials used in plant recycling	186
2-2-1 Overview	186
2-2-2 Reclaimed asphalt pavement (RAP)	186
2-2-3 Cement concrete recycled aggregate	187
2-2-4 Recycled base course aggregate	187
2-2-5 New asphalt	187
2-2-6 Rejuvenator	188
2-2-7 Stabilizer	189
2-3 Recycled pavement materials	189
2-3-1 Overview	189
2-3-2 Recycled base course materials	189
2-3-3 Recycled hot mix asphalt	196
2-3-4 Recycled asphalt	197
2-3-5 Quality based application	198
2-4 Mixing design of recycled pavement material	199
2-4-1 Overview	199
2-4-2 Mixing design for recycled base materials	199
2-4-3 Mixing design for recycled hot mix asphalt	201
2-4-4 Production of recycled aggregate and recycled pavement materials	206
2-4-5 Construction	210
3 In-place base course recycling methods	211
3-1 Overview	211
3-2 Types of methods	212
3-2-1 Making use of the pre-existing pavement	212
3-2-2 Methods involving preparatory stabilization	212
3-2-3 Methods involving stabilization of the existing base course alone	213
3-3 Preparatory investigation	213
3-4 Areas of application	214
3-5 Structure design	214
3-6 Raw materials	216
3-6-1 Overview	216

3-6-2 Stabilizers	216
3-6-3 In-place recycled base course aggregate	217
3-7 Mixing design	218
3-7-1 Overview	218
3-7-2 Preparation of test samples for mixing design	219
3-7-3 Mixing design for recycled treated asphalt	220
3-7-4 Mixing design for in-place recycled cement-bituminous stabilization	222
3-8 Construction equipment	225
3-8-1 Overview	225
3-8-2 In place pavement milling machine	226
3-9 Construction	226
3-9-1 Overview	226
3-9-2 The construction process without preliminary preparation	227
3-9-3 The procedures with preliminary preparation	228
3-10 Construction Management	230
3-10-1 Overview	230
3-10-2 Standard tests	230
3-10-3 Product management	231
3-10-4 Quality management	231