

Contents

Part II : STEEL BRIDGES

CHAPTER 1 GENERAL	1
1.1 Scope	1
1.2 Definitions	1
1.3 Precision of Design Calculation	2
1.4 Construction Conditions that Constitute the Premise of Design	3
1.5 Matters to Be Described on Design Drawings and Other Documents	4
1.6 Steel Grade Selection	5
CHAPTER 2 FUNDAMENTALS OF DESIGN	13
2.1 General	13
2.2 Load Combinations in Design Calculations	14
2.3 Verification of Safety for Loads	14
CHAPTER 3 ALLOWABLE STRESS	17
3.1 General	17
3.2 Allowable Stress of Steel	19
3.2.1 Allowable Stress of Structural Steel	19
3.2.2 Allowable Stress of Castings and Forgings	34
3.2.3 Allowable Stress of Weld and Fastening Steel	38
3.2.4 Allowable Stress of Steel Pipe and Steel Bar	47
CHAPTER 4 DESIGN OF MEMBERS	49
4.1 General Provisions	49
4.1.1 Considerations for Secondary Stress	49
4.1.2 Reciprocal Stress Member	50
4.1.3 Alternating Stress Member	51
4.1.4 Minimum Thickness of Steel	52
4.1.5 Slenderness Ratio of Member	52
4.2 Plate and Stiffened Plate Subjected to Compressive Stress	53
4.2.1 General	53
4.2.2 Plate Supported on Both Edges Subjected to Compressive Stress	54
4.2.3 Projecting Plate Subjected to Compressive Stress	57
4.2.4 Stiffened Plate Subjected to Compressive Stress	58

4.2.5	Stiffeners	60
4.2.2 and 4.2.3		62
4.2.4 and 4.2.5		65
4.3	Member Subjected to Axial Force and Bending Moment	68
4.4	Perforated Plate	73
4.5	Compression Member Having an Angle section and T section	74
4.6	Effective Cross-sectional Area of Tension Angle Steel	77
CHAPTER 5	EXAMINATION OF DURABILITY	80
5.1	General	80
5.2	Rust and Corrosion Prevention	80
5.3	Fatigue Design	84
CHAPTER 6	FATIGUE DESIGN	87
6.1	General	87
6.2	Verification of Stress Fatigue	89
6.3	Figure Strength of Joints	90
6.3.1	Fatigue Design Curve of Joints	90
6.3.2	Detail Category of Joints	94
6.3.3	Effect of Mean Stress	108
6.3.4	Effect of Plate Thickness	109
CHAPTER 7	CONNECTIONS	111
7.1	Connection of Members	111
7.1.1	General	111
7.1.2	Use of Weld and High Strength Bolts	113
7.2	Welded Joints	114
7.2.1	General	114
7.2.2	Weld Types and Application	115
7.2.3	Effective Throat	116
7.2.4	Effective Length of Weld	117
7.2.5	Leg and Size of Fillet Weld	118
7.2.6	Minimum Effective Length of Fillet Weld	120
7.2.7	Stress in Welded Joint Subjected to Axial or Shear Force	120
7.2.8	Stress in a Welded Joint Subjected to Bending Moment	121
7.2.9	Verification of Combined Stress in Welded Joint	122

7.2.10	Butt Joint	124
7.2.11	Lap Joint	125
7.2.12	T-joint	126
7.3	High Strength Bolted Joint	127
7.3.1	General	127
7.3.2	Bolts, Nuts and Washers	130
7.3.3	Bolt Length	134
7.3.4	Allowable Force of Bolts	134
7.3.5	Design of High Strength Bolt for Friction Grip Connection	135
7.3.6	Design of High Strength Bolt for Bearing Connection	138
7.3.7	Design of High Strength Bolts for Tensile Connection	141
7.3.8	Design of Splice Plate	143
7.3.9	Calculation of Net Cross-Sectional Area	144
7.3.10	Minimum Center-to-Center Distance between Bolts	146
7.3.11	Maximum Center-to-Center Distance between Bolts	147
7.3.12	Edge Distance	148
7.3.13	Minimum Number of Bolts	150
7.3.14	Taper Washer and Curved Washer	151
7.3.15	Filler	151
7.4	Connection with Pins	153
CHAPTER 8 SWAY BRACING AND LATERAL BRACING		158
8.1	General	158
8.2	Structure of Sway Bracing and Lateral Bracing	159
CHAPTER 9 DECKS		161
9.1	General	161
9.1.1	Scope of Application	161
9.1.2	Design in General	161
9.2	Reinforced Concrete Decks	165
9.2.1	Scope of Application	165
9.2.2	General	166
9.2.3	Spans of Deck	166
9.2.4	Design Bending Moment of Deck	168
9.2.5	Minimum Total Thickness of Decks	175
9.2.6	Types and Arrangement of Reinforcement	177

9.2.7	Allowable Stress of Reinforcement	179
9.2.8	Specified Compressive Strength of Concrete	181
9.2.9	Allowable Stress of Concrete	181
9.2.10	Haunch on Deck	181
9.2.11	Deck at Girder End	182
9.3	Prestressed Concrete Deck	187
9.3.1	Scope of Application	187
9.3.2	General	187
9.3.3	Span of Deck	188
9.3.4	Design Bending Moment of Deck	188
9.3.5	Minimum Total Thickness of Deck	192
9.3.6	Types and Placement of Reinforcement	193
9.3.7	Arrangement of Prestressing Steel	194
9.3.8	Specified Compressive Strength of Concrete	194
9.3.9	Allowable Stress of Concrete	194
9.3.10	Haunch on Deck	194
9.3.11	Deck at Girder End	195
9.4	Orthotropic Steel Deck	195
9.4.1	Scope of Application	195
9.4.2	Design in General	195
9.4.3	Load Distribution by Pavement	199
9.4.4	Effective Width of Deck Plate with respect to Deck or Floor System Action ..	200
9.4.5	Minimum Thickness of Orthotropic Steel Deck Plate	201
9.4.6	Minimum Thickness of Longitudinal Rib	203
9.4.7	Structural Details	203
CHAPTER 10 FLOOR SYSTEM		206
10.1	General	206
10.2	Span of Floor System	206
10.3	Calculation of Sectional Forces of Stringer	207
10.4	Floor Beams with a Continuous Concrete Deck	208
10.5	Connection of Floor Systems	208
10.6	Sway Bracing	209
CHAPTER 11 STEEL GIRDER		210
11.1	Scope of Application	210

11.2	Design in General	210
11.2.1	General	210
11.2.2	Normal Stress Due to Bending Moment	211
11.2.3	Shear Stress Accompanying Bending of Web	212
11.2.4	Stress due to Torsional Moment	213
11.2.5	Verification of Combined Stress	214
11.2.6	Verification of Biaxial Stress State	216
11.3	Flange	217
11.3.1	General	217
11.3.2	Thickness of Projection of Tension Flange	217
11.3.3	Tension Flange of Box Girder	217
11.3.4	Flange of Laminated Steel Plates	217
11.3.5	Effective Width of Flange	219
11.4	Web	223
11.4.1	General	223
11.4.2	Thickness of Web	224
11.4.3	Arrangement and Spacing of Vertical Stiffeners	228
11.4.4	Stiffness, Steel Type and Thickness of Vertical Stiffener	231
11.4.5	Attachment Method for Vertical Stiffener	233
11.4.6	Position of Horizontal Stiffener	234
11.4.7	Stiffness, Steel Type and Thickness of Horizontal Stiffener	235
11.5	Structure of Load Concentration Point	236
11.5.1	General	236
11.5.2	Stiffener at Load Concentration Point	236
11.5.3	Design Details	237
11.6	Sway Bracing And Lateral Bracing	238
11.6.1	General	238
11.6.2	Sway Bracing	239
11.6.3	Lateral Bracing	240
11.7	Stiffening with a Diaphragm or the Like	241
11.8	Camber	241
CHAPTER 12 GIRDER STRUCTURE WITH CONCRETE DECK		243
12.1	General	243
12.1.1	Scope of Application	243
12.1.2	Treatment of Composite Action of Deck	244

12.2	General Matters Relating to Design	246
12.2.1	Specified Compressive Strength of Deck Concrete	246
12.2.2	Young's Modulus Ratio of Steel to Deck Concrete	246
12.2.3	Amount and Arrangement of Reinforcement in Deck Subjected to Tensile Stress	247
12.2.4	Effective Width of Deck	248
12.2.5	Superposition of Main Girder Action and Slab Action	249
12.2.6	Creep of Deck Concrete	249
12.2.7	Temperature Difference between Deck Concrete and Steel Girder	252
12.2.8	Drying Shrinkage of Deck Concrete	254
12.3	Allowable Stress	256
12.3.1	Allowable Stress	256
12.3.2	Check for Safety from Yield	258
12.4	Deck	259
12.4.1	General	259
12.4.2	Structure of Part where Shear Forces Concentrate	259
12.4.3	Joint	260
12.4.4	Compressive Strength of Deck Concrete with Composite Action Imposed	261
12.5	Shear Connector	261
12.5.1	General	261
12.5.2	Shear Force Caused by Drying Shrinkage of Deck Concrete and Temperature Difference between Deck Concrete and Steel Girder	263
12.5.3	Maximum Spacing of Shear Connector	264
12.5.4	Minimum Shear Connector Spacing	264
12.5.5	Allowable Shear Force	265
12.5.6	Shear Connector near Intermediate Support	266
12.5.7	Check of Shear Connector for Safety from Yield	267
12.5.8	Stud	267
12.6	Steel Girder Flange Thickness	268
12.7	Camber	268
CHAPTER 13	TRUSS	270
13.1	Scope of Application	270
13.2	Member	270
13.2.1	General	270
13.2.2	Configuration of Section	270

13.2.3	Effective Buckling Length of Compression Member of Truss	271
13.3	Panel Point	275
13.3.1	General	275
13.3.2	Gusset	275
13.4	Stiffening with Diaphragm or Other Member	278
13.5	Lateral, Sway and Portal Bracings	279
13.5.1	General	279
13.5.2	Lateral Bracing	280
13.5.3	Sway Bracing	281
13.5.4	Portal Bracing	282
13.6	Secondary Stress in Truss	282
13.7	Pony Truss	283
13.8	Chord Member Directly Supporting Deck	284
13.9	Camber	285
13.10	Check for Overall Buckling	285
CHAPTER 14	ARCH	286
14.1	Scope of Application	286
14.2	General	286
14.3	Effect of Displacement	286
14.4	Out-of-plane Buckling of Arch	291
14.5	Design of Arch Rib	295
14.6	Verification of Ultimate Strength	297
14.7	Hanger or Column	298
CHAPTER 15	STEEL PIPE STRUCTURE	300
15.1	Scope of Application	300
15.2	Steel	300
15.3	Allowable Stress	303
15.4	Stiffener	308
15.5	Joint of Steel Pipe	310
15.6	Structural Details	311
15.6.1	Direct Joint	311
15.6.2	Flange Joint	311
15.6.3	Gusset Joint	312
15.6.4	Branch Joint	313

15.6.5	Panel Point Structure	314
15.6.6	Single Steel-pipe Member	318
15.6.7	Bending Angle of Bend Pipe	321
CHAPTER 16 RIGID-FRAME STRUCTURE		323
16.1	Scope of Application	323
16.2	Live Load and Impact Used in the Design of a Rigid-Frame Pier	323
16.3	Wind Load	324
16.4	Effect of Foundation Structure	325
16.5	Overall Buckling of Rigid Frame	325
16.5.1	General	325
16.5.2	Effective Buckling Length of Rigid Frame	325
16.5.3	Rigid-Frame Member Subject to Both Axial Compressive Force and Bending Moment	326
16.6	Verification of Combined Stress	331
16.7	Deflection of Rigid-Frame Bridge	331
16.8	Deflection of Rigid-Frame Pier	332
16.9	Effect of Horizontal Displacement of Strutted Rigid-Frame Bridge	333
16.10	Corner	333
16.11	Stiffening of Load Concentration Point and Bent Portion	334
16.12	Bearing and Anchor Portion	334
16.13	Rust and Corrosion Prevention	334
CHAPTER 17 CABLE STRUCTURE		336
17.1	Scope of Application	336
17.2	Cable Structure Design in General	336
17.3	Ropes and Strands for Cable	337
17.4	Young's Modulus of Cable	337
17.5	Allowable Value of Cable	338
17.6	Structural Design	340
17.6.1	Socket	340
17.6.2	Curvature Radius of Cable and Hanger	342
17.6.3	Cable Band	343
17.6.4	Cable Anchorage Structure	344
17.7	Rust and Corrosion Prevention	344

CHAPTER 18 CONSTRUCTION	346
18.1 General	346
18.1.1 Scope of Application	346
18.1.2 Construction in General	347
18.1.3 Execution Plan	347
18.1.4 Inspection	348
18.2 Steel	348
18.3 Fabrication	353
18.3.1 Working	353
18.3.2 Tolerance of Member Dimension	361
18.3.3 Assembly Precision	362
18.3.4 Delivery	367
18.4. Welding	368
18.4.1 Welding in General	368
18.4.2 Welding Consumables	369
18.4.3 Assembly Tolerance of Material Pieces	372
18.4.4 Welding Procedure	374
18.4.5 Finish of Welded Portion	389
18.4.6 External Flaw Inspection	389
18.4.7 Internal Flaw Inspection	396
18.5 High Strength Bolt	404
18.5.1 High Strength Bolt Work in General	404
18.5.2 Quality Control and Storage of High Strength Bolt	405
18.5.3 Faying Surface Treatment	406
18.5.4 Bolt Tightening	408
18.5.5 Inspection After Completion of Tightening	415
18.6 Work of Combined Joints of Welds and Friction Connection Mainly Subject to Bending Moment	417
18.7 Erection	419
18.7.1 General	419
18.7.2 Confirmation of Erection Location	420
18.7.3 Ensuring the Quality of Erection Member	421
18.7.4 Assembly	421
18.7.5 Stress Adjustment	422
18.8 Concrete Deck	423
18.8.1 General	423

18.8.2	Concrete Material	423
18.8.3	Form and Support	424
18.8.4	Reinforcement Bar Processing and Arrangement	424
18.8.5	Quality Control of Concrete	425
18.8.6	Concrete Work	427
18.8.7	Floor Thickness Precision	428
18.9	Orthotropic Steel Deck	429
18.9.1	Weld Joints of Closed Section Rib	429
18.9.2	Welding on Deck Plates in Longitudinal Direction	430
18.9.3	Inspection of Deck Plate Welding	432
18.9.4	Corner Welding	432
18.10	Rust Prevention and Corrosion Prevention	433